

**Important!**

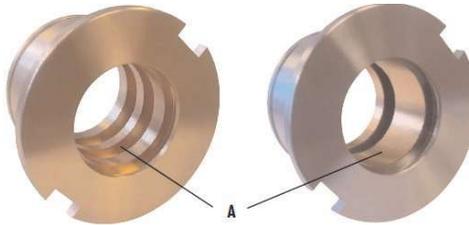
Pressure medium: **Nitrogen Gas (N<sub>2</sub>)**  
 Operating temperature: **0 to +80°C**  
 Force increase by temperature: **0,33% / °C**

**The Extra Compact Line (B series)**

Every DESIGN-TITE® Extra Compact gas spring combines the convenience of a self-contained gas spring with increased on-contact force and shorter body height.

**SinterLube® Top Cap**

- Solid steel top cap with revolutionary SinterLube® lining.
- Designed with greater bearing area for improved support and guiding (A)
- Threaded construction creates greater structural strength and safety.



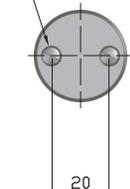
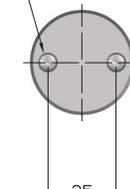
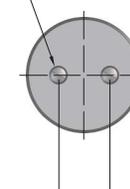
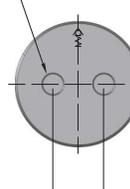
SinterLube® is a proprietary alloy material having good sliding lubricity and hardness which we have successfully used for years in guide bushings. We have now adapted this same technology to manufacturing a new line of top caps for our B series of nitrogen gas springs.

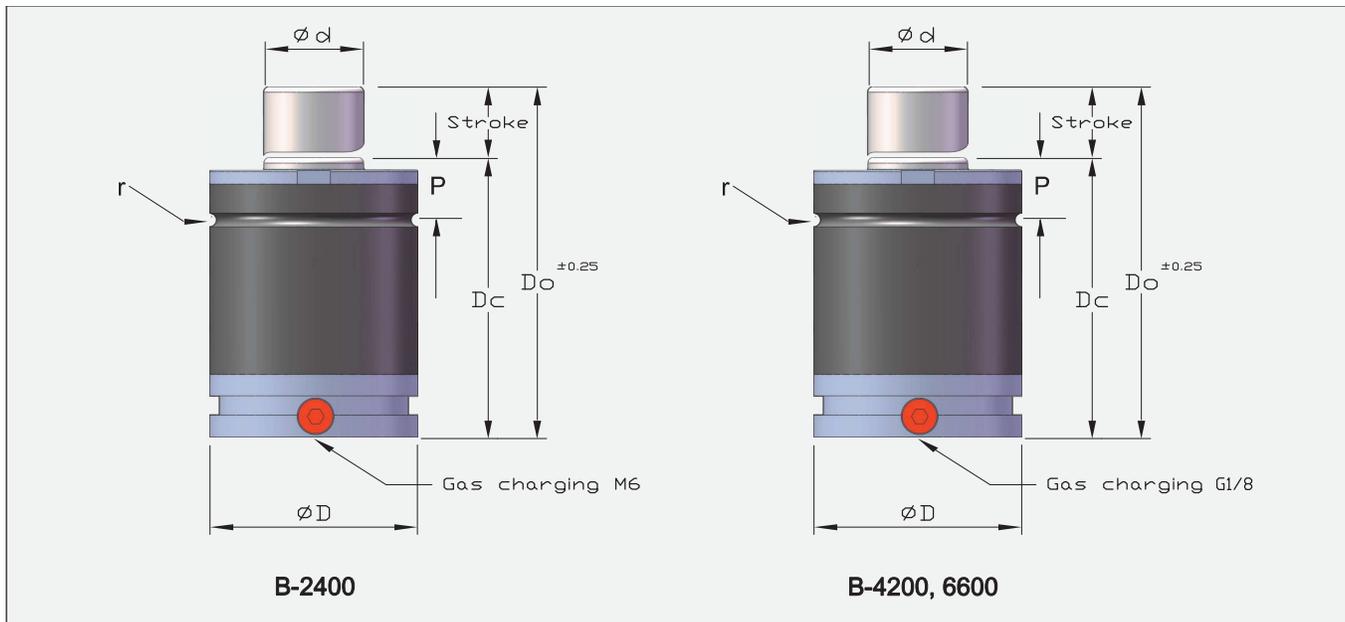
Part N°	Max. stem speed m/s	Max. charging pressure (bar)	Min. charging pressure (bar)	Order No for spare parts kit
<b>B-350</b>	1.0	180	50	B-350-SK
<b>B-500</b>	1.0	150	50	B-500-SK
<b>B-750</b>	0.8	150	50	B-750-SK
<b>B-1000</b>	0.8	150	50	B-1000-SK
<b>B-1500</b>	1.0	150	50	B-1500-SK

Part N°						
<b>B-350</b>	✓	✓	DS 32	DP 32	—	—
<b>B-500</b>	✓	✓	DS / DSC 38	DP 38	—	—
<b>B-750</b>	✓	✓	DS / DSC 45	DP 45	DB 45	DI 45
<b>B-1000</b>	✓	✓	DS / DSC 50	DP 50	DB 50	DI 50
<b>B-1500</b>	✓	✓	DS / DSC 63	DP 63	DB 63	—

**Flange Details:** See pages 50-56



Part N° Model x stroke (mm)	Do mm	Dc mm	ØD mm	Ød mm	P mm	r mm	 bar	 daN	 daN	 Kg		Cylinders
<b>B-350 x 10</b>	50	40	32	16	12.5	1	180	362	586	.21		
13	56	43							598	.22		
16	62	46							606	.23		
19	68	49							612	.24		
25	80	55							620	.26		
32	94	62							626	.29		
38	106	68							629	.31		
50	130	80							637	.35		
63	156	93							652	.40		
75	180	105							662	.44		
80	190	110							666	.46		
100	230	130							677	.54		
125	280	155							686	.64		
<b>B-500 x 10</b>	50	40	38	20	12.5	1	150	470	779	.30		
13	56	43							801	.31		
16	62	46							817	.33		
19	68	49							828	.34		
25	80	55							844	.37		
32	94	62							856	.40		
38	106	68							863	.43		
50	130	80							872	.49		
63	156	93							881	.55		
75	180	105							900	.62		
80	190	110							907	.65		
100	230	130							927	.76		
125	280	155							946	.90		
<b>B-750 x 10</b>	52	42	45	25	15.5	1	150	736	1286	.44		
13	58	45							1300	.46		
16	64	48							1325	.48		
19	70	51							1344	.50		
25	82	57							1370	.54		
32	96	64							1389	.58		
38	108	70							1400	.62		
50	132	82							1415	.70		
63	158	95							1425	.78		
75	182	107							1452	.87		
80	192	112							1468	.92		
100	232	132							1518	.108		
125	282	157							1563	1.29		
<b>B-1000 x 13</b>	64	51	50	28	15.5	2	150	925	1543	.65		
16	70	54							1585	.67		
19	76	57							1617	.69		
25	88	63							1662	.74		
32	102	70							1697	.80		
38	114	76							1718	.84		
50	138	88							1747	.94		
63	164	101							1767	1.04		
75	188	113							1815	1.16		
80	198	118							1837	1.21		
100	238	138							1910	1.42		
125	288	163							1978	1.68		
<b>B-1500 x 13</b>	70	57							63	36		19
16	76	60	2493	1.17								
19	82	63	2558	1.21								
25	94	69	2655	1.29								
32	108	76	2733	1.38								
38	120	82	2783	1.45								
50	144	94	2852	1.61								
63	170	107	2902	1.77								
75	194	119	2934	1.92								
80	204	124	2945	1.99								
100	244	144	3059	2.31								
125	294	169	3207	2.74								



**Important!**

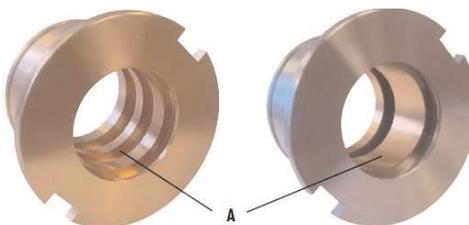
Pressure medium: **Nitrogen Gas (N<sub>2</sub>)**  
 Operating temperature: **0 to +80°C**  
 Force increase by temperature: **0,33% / °C**

**The Extra Compact Line (B series)**

Every DESIGN-TITE® Extra Compact gas spring combines the convenience of a self-contained gas spring with increased on-contact force and shorter body height.

**SinterLube® Top Cap**

- Solid steel top cap with revolutionary SinterLube® lining.
- Designed with greater bearing area for improved support and guiding (A)
- Threaded construction creates greater structural strength and safety.

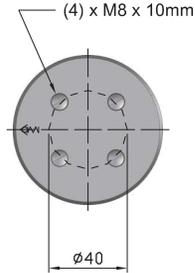
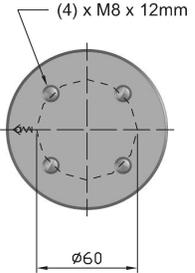
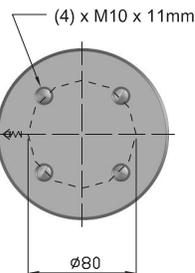


SinterLube® is a proprietary alloy material having good sliding lubricity and hardness which we have successfully used for years in guide bushings. We have now adapted this same technology to manufacturing a new line of top caps for our B series of nitrogen gas springs.

Part N°	Max. stem speed m/s	Max. charging pressure (bar)	Min. charging pressure (bar)	Order No for spare parts kit
B-2400	1.0	150	50	B-2400-SK
B-4200	1.0	150	50	B-4200-SK
B-6600	0.6	150	50	B-6600-SK

Part N°							
B-2400	✓	✓		DS / DSC 75	DP 75	DB 75	DI 75
B-4200	✓	✓		DS / DSC 95	DP 95	DB 95	DI 95
B-6600	✓	✓		DS / DSC 120	DP 120	DB 120	DI 120

Flange Details: See pages 50-56

Part N° Model x stroke (mm)	Do mm	Dc mm	ØD mm	Ød mm	P mm	r mm		bar		daN		Kg		Cylinder bases										
<b>B-2400 x 16</b>	77	61	75,2	45	21	2,5		150	2386	4193	1.73		✓											
19	83	64								4304	1.78													
25	95	70								4468	1.89													
32	109	77								4599	2.08													
38	121	83								4680	2.15													
50	145	95								4793	2.35													
63	171	108								4873	2.60													
75	195	120								4925	2.80													
80	205	125								4942	2.90													
100	245	145								4996	3.25													
125	295	170								5041	3.70													
<b>B-4200 x 16</b>	90	74								95	60				24	2,5		150	4200	6714	3.20		✓	
19	96	77																		6943	3.30			
25	108	83	7308	3.45																				
32	122	90	7623	3.65																				
38	134	96	7830	3.85																				
50	158	108	8136	4.15																				
63	184	121	8365	4.55																				
75	208	133	8520	4.85																				
80	218	138	8573	5.00																				
100	258	158	8741	5.55																				
125	308	183	8885	6.25																				
<b>B-6600 x 16</b>	100	84	120	75	35.5	2,5		150	6600			10,442	6.05							✓				
19	106	87										10,869	6.20											
25	118	93								11,579	6.50													
32	132	100								12,226	6.90													
38	144	106								12,670	7.20													
50	168	118								13,351	7.85													
63	194	131								13,884	8.55													
75	218	143								14,255	9.20													
80	228	148								14,385	9.45													
100	268	168								14,803	10.50													
125	318	193								15,171	11.85													