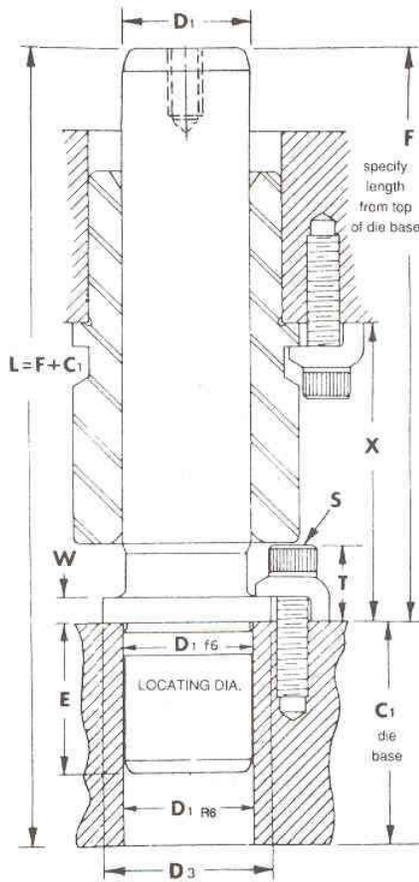




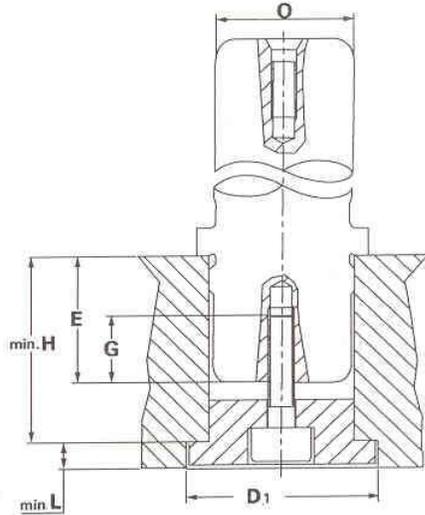
# DEMOUNTABLE GUIDE PILLARS

GUIDE PILLAR THREAD SIZES	
NOM DIA "D"	THREAD SIZE
24-32	M6
40-80	M10



NOTE: ENSURE THAT DIMENSION 'X' LEAVES CLEARANCE FOR BUSH AT BOTTOM OF STROKE.

DEMOUNTABLE PIN ASSEMBLY WITH STOP WASHER



D1	18	19	24	25	30	32
D3	25.6	25.6	32.6	32.6	40.6	40.6
W	5	5	5	5	6.5	6.5
E	20	20	24	24	30	30
F	Cat. No.					
70	5-1807-83	5-1907-83	5-2407-83	5-2507-83		
80	5-1808-83	5-1908-83	5-2408-83	5-2508-83		
90	5-1809-83	5-1909-83	5-2409-83	5-2509-83	5-3009-83	5-3209-83
100	5-1810-83	5-1910-83	5-2410-83	5-2510-83	5-3010-83	5-3210-83
110	5-1811-83	5-1911-83	5-2411-83	5-2511-83	5-3011-83	5-3211-83
120	5-1812-83	5-1912-83	5-2412-83	5-2512-83	5-3012-83	5-3212-83
130	5-1813-83	5-1913-83	5-2413-83	5-2513-83	5-3013-83	5-3213-83
140	5-1814-83	5-1914-83	5-2414-83	5-2514-83	5-3014-83	5-3214-83
150	5-1815-83	5-1915-83	5-2415-83	5-2515-83	5-3015-83	5-3215-83
160	5-1816-83	5-1916-83	5-2416-83	5-2516-83	5-3016-83	5-3216-83
170			5-2417-83	5-2517-83	5-3017-83	5-3217-83
180			5-2418-83	5-2518-83	5-3018-83	5-3218-83
200			5-2420-83	5-2520-83	5-3020-83	5-3220-83
220					5-3022-83	5-3222-83
240					5-3024-83	5-3224-83
280					5-3028-83	5-3228-83

D1	40	42	50	52	63	80
D3	50.8	50.8	63.8	63.8	76	93
W	6.5	6.5	6.5	6.5	6.5	6.5
E	37	37	45	45	49	60
F	Cat. No.					
100	5-4010-83	5-4210-83				
110	5-4011-83	5-4211-83	5-5011-83	5-5211-83		
120	5-4012-83	5-4212-83	5-5012-83	5-5212-83	5-6312-83	
130	5-4013-83	5-4213-83	5-5013-83	5-5213-83		
140	5-4014-83	5-4214-83	5-5014-83	5-5214-83	5-6314-83	
150	5-4015-83	5-4215-83	5-5015-83	5-5215-83		
160	5-4016-83	5-4216-83	5-5016-83	5-5216-83	5-6316-83	
170	5-4017-83	5-4217-83	5-5017-83	5-5217-83		
180	5-4018-83	5-4218-83	5-5018-83	5-5218-83	5-6318-83	5-8018-83
200	5-4020-83	5-4220-83	5-5020-83	5-5220-83	5-6320-83	5-8020-83
220	5-4022-83	5-4222-83	5-5022-83	5-5222-83	5-6322-83	5-8022-83
240	5-4024-83	5-4224-83	5-5024-83	5-5224-83	5-6324-83	5-8024-83
260			5-5026-83	5-5226-83		
280	5-4028-83	5-4228-83	5-5028-83	5-5228-83	5-6328-83	5-8028-83
320			5-5032-83	5-5232-83	5-6332-83	5-8032-83
360			5-5036-83	5-5236-83	5-6336-83	5-8036-83
400			5-5040-83	5-5240-83	5-6340-83	5-8040-83

pin dia O	D1	E	G	H min	L min	stop washer part nr	screw
18-19	26	20	15	24.5	3.5	6-0018-3	M5x15
24-25	33	24	20	30.5	5.5	6-0024-3	M6x20
30-32	41	30	25	36.5	5.5	6-0030-3	M8x25
40-42	51	37	30	43.5	5.5	6-0040-3	M10x30
50-52	54	45	35	51.5	5.5	6-0050-3	M12x40
63	77	49	40	55.5	5.5	6-0063-3	M16x40
80	94	60	40	66.5	5.5	6-0080-3	M20x50

Refer to page 4/12 for clamp data  
 Quickly and easily removed for die regrind.  
 Assured perpendicularity of guide pillar axis to die surface.  
 Clamps and screws supplied with each pillar.  
 Other diameters and lengths can be supplied on special order.

**ORDERING**  
 State catalogue number  
 from chart above